

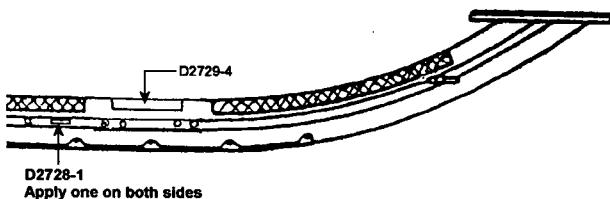
Part Number	D206-642-517		L x W x H
Description	Float Skidtube, LH	BX104 BX21	179 x 14 x 7 30.5 x 8
		MF6812	
		D2728-1	

#### Packaging Instructions and Decal Placement

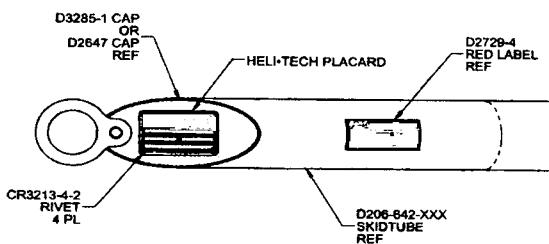
**D206-642-517**

Apply labels D2729-4 and D2728-1 as per drawing.

Wrap float skidtube in plastic bag. Take the MF6812 and cut 1/4 inch off one side only. Place (4) pieces of MF6812 at the bottom of the box and (2) pieces of 2" foam at each ends of the box. Place float skidtube in the box. Apply MF6812 on top to correspond with bottom foam already in place. Put hardware in box 21. Place the box and the paperwork with the float skidtube and close box. Add in two pieces of edge board to inside top of skidtube box. Apply Dart tape. Apply strapping after first Dart logo, thereafter applying strapping after every second Dart logo. Add four pieces of edge board, one per angle of box. Staple ends. Tie wrap over top again. Apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 014



For skidtubes that are manufactured as a PMA replacement part, a Heli-Tech placard and the D2729-4 label must be installed on the skidtube as per drawing below.



D2729-4

D2729-3

<b>DART</b>	
Part No.	US #5735484 / CA #2222184 / EURO #0828655
P/N	D206-642-517
NSN	CHG002
UIC	SH98-4
U.S. MIL	SA00475SE
Country	Bell 206L/L1/L3/L4/407
10 APPROVAL 10-19-89	
MADE IN CANADA	

**DART**  
**AEROSPACE**

**FLOAT SKIDTUBE, LH**

**P/N: D206-642-517 CHG002**

**B/N: BXXXXXX**

Revision: B  
Date: 15.10.19

L/27/12